



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-704-045
Job Sheet 172258



Part No: D412-704-045

Job Qty: 2 ea

Part Name: Cable Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG DSI9611 REV A, IIN D412-704 REV E IPP Rev:B 05.01.28 Added Figures 1-2 KJ/RF IPP Rev:C 08-10-08 as per revB DD verified by:EC IPP REV:D 12.05.10 per DSI 9611 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/8/18	0.00	0.00		Start Up Small Fab-3		J FEB 20 2018
100	Small Fab	2 pcs	3/9/18	0.55	0.67		Small Fab-6		DAZ 38
110	QC	2 pcs	3/9/18	0.00	0.00		QC5		38
120	Packaging	2 pcs	3/9/18	0.00	0.00		Packaging3-2	ST 215	FEB 27 2018
130	QC21-FG	2 Ea	3/9/18	0.00	0.00		QC21		21 9-89 FEB 27 2018

Part Op 100 - Assemble as per dwg
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	2 Ea (1 ea)	90-Start up Operation	
AN3-5A	Bolt	2 Ea (1 ea)	90-Start up Operation	
D3217-3	Cable 80.5"	2 Ea (1 ea)	90-Start up Operation	
D3257-1	Fitting	2 Ea (1 ea)	90-Start up Operation	
D3258-1	Angle Bracket	2 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	4 Ea (2 ea)	90-Start up Operation	
NAS1149D0332J	Washer	4 Ea (2 ea)	90-Start up Operation	
NAS1149D0363J	Washer	4 Ea (2 ea)	90-Start up Operation	
NAS509-3	Nut	6 Ea (3 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	2	440	0
	AN3-5A B332	2	463	0
	D3217-3	2	4	0
	D3257-1	2	2	0
	D3258-1	2	7	0
	MS21042L3	4	3,628	0
	NAS1149D0332J 3020406	4	3,786	0
	NAS1149D0363J 3075209	4	3,598	0
	NAS509-3	6	23	0

Part Specifications

Specifications could not be found.

061045

Plex 2/14/18 1:48 PM Dart.Gagnon.Michelle



Container No: S043878



Part: D412-704-045

Job No: 172258

Serial No/Batch: S043878

Revision: DS19611, IIN D412-704

Inspector:

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Date: 02/20/18



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Canada

Master Unit 001045

Tel (613) 632-5200

Containers on Master Unit 001045				
Serial No	Part No	Customer Part No	Status	Quantity
S043871	AN3-10A	AN3-10A	Allocated	2
S043875	AN3-5A	AN3-5A	Allocated	2
S043876	D3217-3		Allocated	2
F161001	D3257-1		Allocated	2
S043869	D3258-1		Allocated	2
S043870	MS21042L3	MS21042L3	Allocated	4
S043874	NAS1149D0332J	NAS1149D0332J	Allocated	4
S043873	NAS1149D0363J	NAS1149D0363J	Allocated	4
S043872	NAS509-3		Allocated	6